

# OKIDATA® C7000 • 7100

## TONER CARTRIDGE REMANUFACTURING INSTRUCTIONS



OKIDATA C7100 TONER CARTRIDGE

# REMANUFACTURING THE OKIDATA C7000/7100 TONER CARTRIDGES

By Javier Gonzalez and the Technical Staff at UniNet



**FRONT OF CARTRIDGE**



**BACK OF CARTRIDGE**



**BOTTOM OF CARTRIDGE**

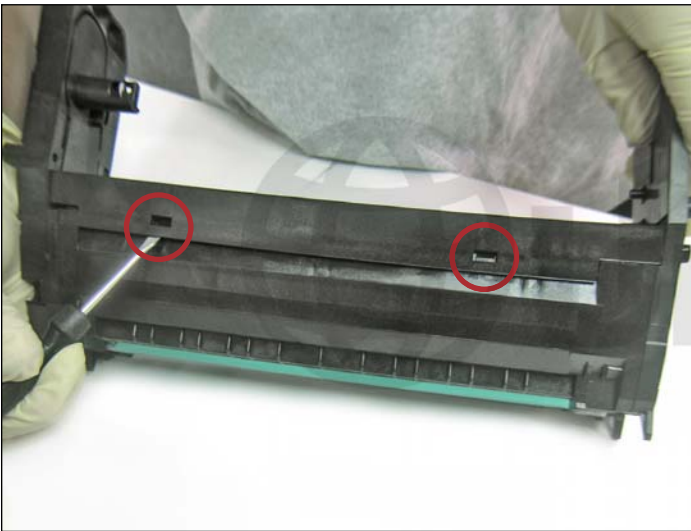


1. Release the toner hopper from the drum unit by turning the yellow handle down from its upright locked position as shown.



2. Lift the hopper from the drum unit, starting from the yellow handle side and set aside.

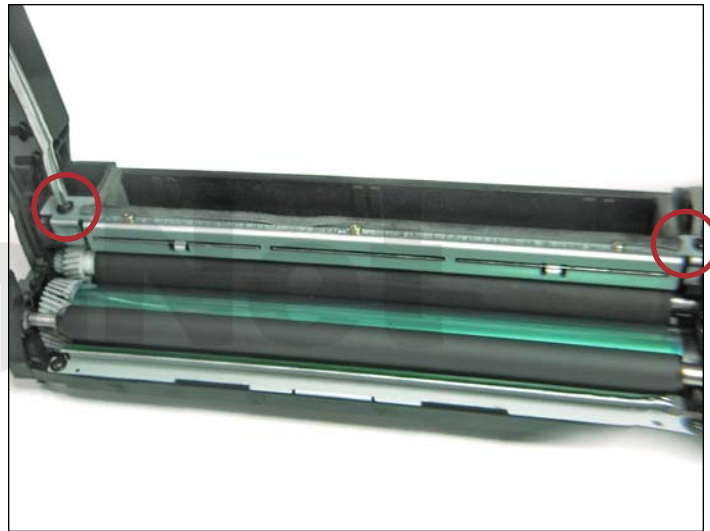
3. Remove the two screws from the top of the drum unit cover as shown.



4. Using a small flathead screwdriver, press the five tabs on the back and front of the cartridge to release the drum unit cover.



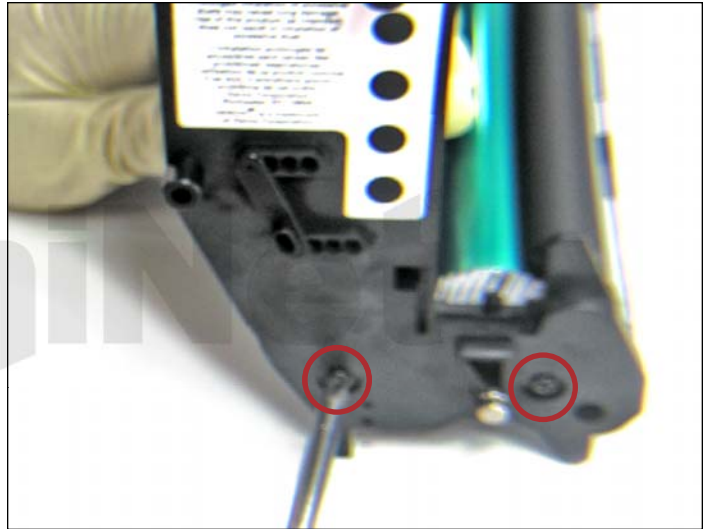
5. Remove the cover as shown.



6. Remove the two screws from the doctor blade shown.



7. Carefully lift up the doctor blade from one side to the other.



8. Remove the two screws from the gearless end cap.



9. Partially slide the end cap with the connected drum axle by about two inches.

This will unblock the PCR shown.

Remove the freed PCR.

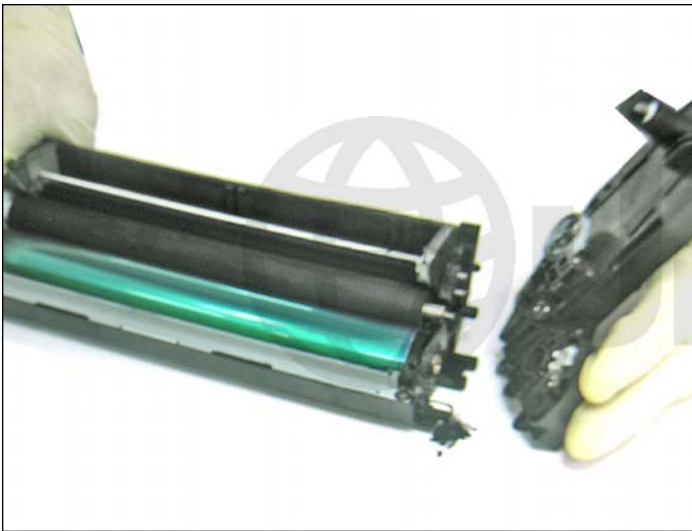




10. Slide the end cap and drum axle out completely.



11. Remove the two screws from the gear side end cap.



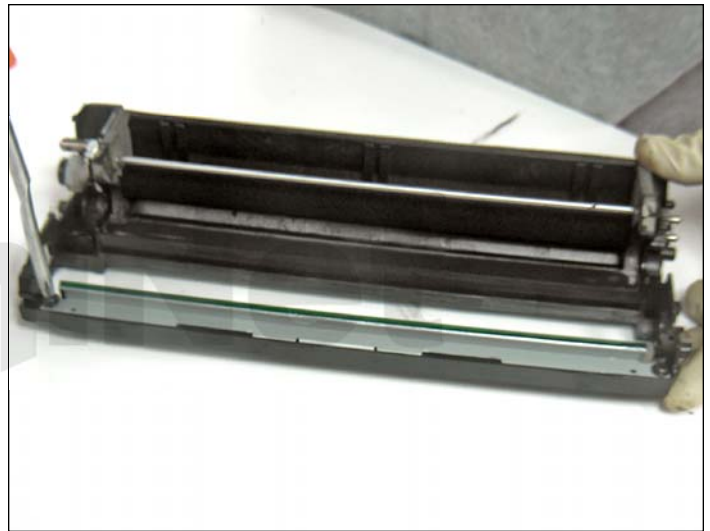
12. Remove the end cap with gears as shown.



13. Remove the developer roller.



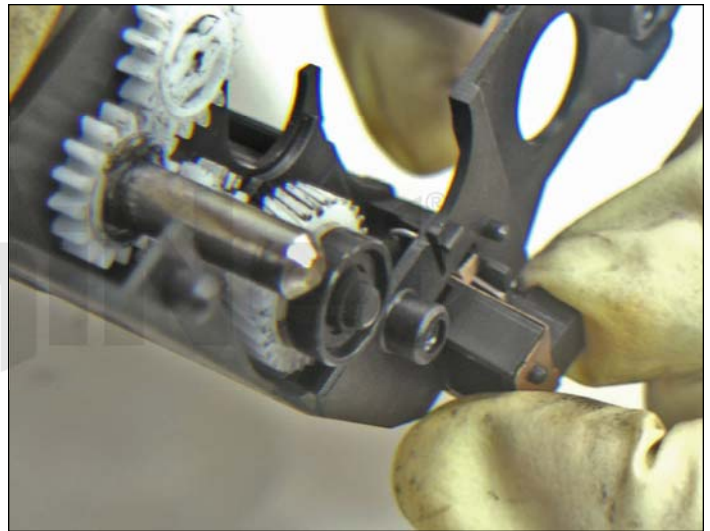
14. Remove the OPC drum.



15. Remove the two screws from the wiper blade shown.



16. Remove the wiper blade.



17. Remove the fuse holder from the gear side of the cartridge.



18. Clean and refill the cartridge. Replace the fuse and assemble the cartridge following the disassembly steps in reverse order.